Customer Job Number P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Comment Job Number: Seq. #:

Page 1

Tuesday, 11/29/2005 7:08:38 PM

Linda Lacelle

: HEATER PERFORATED SHEET **Drawing Name** : CU-DAR001 Dart Helicopters Services : 25063 : 10419 Estimate Number : D2404 **Part Number** : NA . D2404 REV. A **Drawing Number** S.O. No. : NA : 11/29/2005 · N/A Project Number : NC : NIA : MACHINED PARTS **Drawing Revision** Alq: Material : NIA Qty: 4 Um: Each : 12/13/2005 **Due Date** 03/04/14 KS : EST REV C : See Abale Checked & Approved By : Created By Auto Work Order **Additional Product** Description: Machine Or Operation: Perf Alum. .032 1/8Dia3/ MPA180324X10B 1.0 3.5351 sf(s) 0.8838 sf(s)/Unit Total: Comment: Qty.: Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick Batch: M (9211 (MPA1/80324X10B) FF 05/12/16 Tools: SHEAR SHEAR 2.0 Comment: SHEAR Cut blank: 10.250" x 10.750" 05/12/16 Tools: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 3.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr Tools: INSPECT WORK TO CURRENT STEP QC5 4.0 Comment: INSPECT WORK TO CURRENT STEP Tools: **PACKAGING RESOURCE #1** 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: \_/25

**Process Sheet** 

	A A MA	anaa	
1 124 1 1	ARIO	SUMU	e Ltd
_ ~			

DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Insp	<b>W</b> /O:				WORK	ORDE	R CHAN	IGES		1			
	DATE			PROCEDU	RE CHANGE		0	!	By	Date	Qty	Chief Eng /	Approval QC Inspector
					us s							,	
		ę.	 					, •				•	
		•					· · · · · · · · ·			1 1			

Part No:	_ PAR #:	_ Fault Category:			NCR: Yes (No DQA:	Date: <u>⊘</u> 5//2√∂
	•	Ţ	3	,		<del></del>
-		1	Ì	j	QA: N/C Closed:	Date:

NCR:					Corrective Action Section B						<del></del>		
DATE	STEP		ection A	NC		Initial Chief Eng	nitial Action Description			Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
							1.		,		· ·		÷
•					,		7		,				;
•											2		1 -
								4	•		:		
ē							•	drawk as a grant of the control of t	<u></u>				
							4		***	4. <b>.</b>			-
					1	are:	· k				5	2 <sup>-7</sup>	į.
						A. 1972	ā						
					51				*	**			•
									1				,
<b>V</b>					;				,		,		,
**		- 0					:						٠.
			-1		,		•						

NOTE: Date & initial all entries

Date: User: Tuesday, 11/29/2005 7:08:38 PM

Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER PERFORATED SHEET

Job Number: 25063

Part Number: D2404

Job Number:



Seq.#:

**Machine Or Operation:** 

Description:

Tools:

DC 6.0

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21

Jus 05/12/21

05/10/20

Tools:

Job Completion

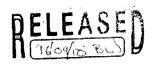


Dart Ae	rospace	e Ltd	9 au		e e e e e e e e e e e e e e e e e e e	,					6 <u>- ja</u>
W/O:	* 1		<u> </u>	1	WC	ORK ORDER O	CHANGES			*	
DATE	STEP	<b>\$</b>		PROC	EDURE CHA	NGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
1			1								
ı	4- :										
	1						- C				
ř.	7.4						9:5				
-			;			ē.					
A.	i i	:	÷								
Part No	1.	:	PA	, •	Fault Cate	gory:	N	CR: Yes I	No DOA:	Date:	
		İ		·	_ ruuni outo,	, o.,			C Closed:		
NCR:	ež.	j .	i i	W	ORK ORDI	ER NON-CON	FORMANO	E (NCR	) (24		
			Description (	of NC		Corrective Action			Verification	Approval	Approva
DATE	STEP		, Section A		Initial Chief Eng	Action Desc Chief En	ription g	Sign & Date	Section C	Chief Eng	QC Inspect
•		y y	1				-		ڊ. ا		;
		ž *	٠.				• • •	7 - No.			
.,		£ .		ì							
<u> </u>		,	v. nad st. indiana	-			· -3	9			
•		-				1					
- - -		,			3						
3		; ;		*			*				
:		1 :		:					1.		
		1				•					

NOTE: Date & initial all entries



PREPARED  B. Williams	DART AERO ACCESSORIES VICTORIA INTERNATIONAL AIRPORT, CANADA	INC
CHECKED APPROVED	D2404 SHEET	REV. A 1 OF 1
DATE	TITLE	SCALE
Apr. 6, 1995	HEATER PERFORATED SHEET	1:2



\$1. \$1.

10.2	
	10.750

MATERIAL: 0.032 PERFORATED AL. SHEET 1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

